

Business Operator Vikan A/S

Rævevej 1 DK-7800 Skive (+45) 96 14 26 00

Product name Aluminium Handle, Ø0.87", 33.07", Green

Item Number 29312

Plastic Material Polypropylene, 98 %

Color masterbatch Green, 2 %

Aluminium Alloy 5449 welded tubes

**EU Compliance** 

Regulation (EC) No 1935/2004 In accordance with EU Commission Regulation no. 1935/2004 article 3, 11(5), 15 and 17

the product is intended for food contact. The product is marked with the "glass & fork"

symbol on the packaging or on the product itself through moulding.

Aluminium Alloy 5449 welded tubes comply with the maximum permissible content of elements for foodstuff application conform EN 602:2004 Aluminium and aluminium alloys-Wrought products - Chemicals composition of semi-finished products used for the

fabrication of articles for use in contact with foodstuff.

AP(89)1 All pigments in the masterbatch comply with resolution AP 89(1)

Regulation (EC) No 2023/2006 The product is produced according to EU Commission Regulation no. 2023/2006 of 22.

December 2006 on good manufacturing practices for materials and articles intended to

come into contact with food (GMP).

Regulation (EU) No 10/2011 Monomers and intentionally added additives used to manufacture this product are listed in Annex I of Commission Regulation (EU) No. 10/2011 of 14. January 2011 on plastic

materials and articles intended to come into contact with foodstuffs. Subsequent

amendments up to (EU) 2020/1245 are included.

Monomers and/or additives with specific migration limit (SML) are used. The substances with a SML will not migrate in quantities that will exceed the SML, under the specified conditions of use. Upon request we will supply relevant information regarding these

substances on a confidential basis.

Vikan A/S does not use multi-layer materials or articles with a functional barrier.

Regulations (EC) No 1333/2008 and (EC) No 1334/2008

This material contains intentionally added "dual use" additives for which restrictions or purity criteria are in place in accordance with Regulations (EC) 1333/2008 and (EC) 1334/2008. Upon request we will supply relevant information regarding these substances

on a confidential basis.



All raw materials in this product are in compliance with FDA (Food and Drug

Administration in the USA) 21 CFR parts 170 to 199.

The polypropylene complies with FDA 21 CFR 177.1520 "olefin polymers".

The pigments in the masterbatch are listed under FDA 21 CFR 178.3297 "Colorants for

Polymers".

**UK Compliance** 

**Danish Compliance** 

The product complies with the Danish consolidation Act no. 681 of 25/05/2020.

Migration analysis plastics

Samples of the product, or a similar product made from identical plastic material, have been tested for overall migration according to the test conditions specified in (EU) 10/2011, and the article comply with the overall migration limit of 10 mg/dm<sup>2</sup> or 60 mg/kg.

Test conditions for overall migration were OM2 (10 days at 40 °C)

Food simulants used for overall migration were 10 % ethanol (simulant A), 3 % acetic acid

(simulant B) and olive oil (simulant D2).

Compliance with specific migration limits, and other restrictions, has been documented

through testing, calculation or simulation.

Max ratio of food contact surface

area to volume

1.88 dm<sup>2</sup>/100 ml

Food contact types

The product is suitable for contact with the following types of food under the intended and

foreseeable conditions of use:

√ Aqueous

Acidic

Alcoholic

Fatty

Dry

Food contact usage time and

temperature

Storage at room temperature or below up to 30 days, including heating up to 70 °C for

up to 2 hours, or heating up to 100 °C for up to 15 minutes.

Non-food contact usage temperature



Equipment should be cleaned, disinfected and sterilised, as appropriate to it's intended use, before use.

It is also important to clean, disinfect and sterilise equipment as appropriate after use, using the appropriate decontamination chemicals, concentrations, times and temperatures.

Appropriate equipment decontamination will minimise the risk of microbial growth and cross contamination and will maximise the efficiency and durability of the equipment.

Recommended sterilisation temperature (Autoclave): 121 °C

We will make the relevant background documentation available to the competent authorities, at their request.

Vikan A/S is registered with the Danish Veterinary and Food Administration (DVFA), and our mandatory Own Control System is subject to inspection by the DVFA.

Date

Made By

2021-02-11

Stine Lønnerup Bislev

Hygiene and Compliance Manager



Business Operator Vikan A/S

Rævevej 1 DK-7800 Skive (+45) 96 14 26 00

**Product name** 

Aluminium Handle, Ø0.87", 33.07", Blue

Item Number

Plastic Material

Polypropylene, 98 %

Color masterbatch

Blue, 2 %

29313

Aluminium

Aluminium Alloy 5449 welded tubes

#### **EU Compliance**

Regulation (EC) No 1935/2004

In accordance with EU Commission Regulation no. 1935/2004 article 3, 11(5), 15 and 17 the product is intended for food contact. The product is marked with the "glass & fork" symbol on the packaging or on the product itself through moulding.

Aluminium Alloy 5449 welded tubes comply with the maximum permissible content of elements for foodstuff application conform EN 602:2004 Aluminium and aluminium alloys-Wrought products - Chemicals composition of semi-finished products used for the fabrication of articles for use in contact with foodstuff.



AP(89)1

All pigments in the masterbatch comply with resolution AP 89(1)

Regulation (EC) No 2023/2006

The product is produced according to EU Commission Regulation no. 2023/2006 of 22. December 2006 on good manufacturing practices for materials and articles intended to come into contact with food (GMP).

Regulation (EU) No 10/2011

Monomers and intentionally added additives used to manufacture this product are listed in Annex I of Commission Regulation (EU) No. 10/2011 of 14. January 2011 on plastic materials and articles intended to come into contact with foodstuffs. Subsequent amendments up to (EU) 2020/1245 are included.

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Vikan A/S CVR. 23456789 Rævevej 1 DK-7800 Skive

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Administration in the USA) 21 CFR parts 170 to 199.

The polypropylene complies with FDA 21 CFR 177.1520 "olefin polymers".

The pigments in the masterbatch are listed under FDA 21 CFR 178.3297 "Colorants for

Polymers".

**UK Compliance** 

**Danish Compliance** 

The product complies with the Danish consolidation Act no. 681 of 25/05/2020.

Migration analysis plastics

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Test conditions for overall migration were OM2 (10 days at 40 °C)

Food simulants used for overall migration were 10 % ethanol (simulant A), 3 % acetic acid

(simulant B) and olive oil (simulant D2).

Compliance with specific migration limits, and other restrictions, has been documented

through testing, calculation or simulation.

Max ratio of food contact surface

area to volume

1.88 dm<sup>2</sup>/100 ml

Food contact types

The product is suitable for contact with the following types of food under the intended and

foreseeable conditions of use:

√ Aqueous

Acidic

Alcoholic

Fatty

Dry

Food contact usage time and

temperature

Storage at room temperature or below up to 30 days, including heating up to 70 °C for

up to 2 hours, or heating up to 100 °C for up to 15 minutes.

Non-food contact usage temperature



Equipment should be cleaned, disinfected and sterilised, as appropriate to it's intended use, before use.

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Rævevej 1 DK-7800 Skive (+45) 96 14 26 00

Product name

Aluminium Handle, Ø0.87", 33.07", Red

Item Number 29314

Plastic Material Polypropylene, 98 %

Color masterbatch Red, 2 %

Aluminium Alloy 5449 welded tubes

#### **EU Compliance**

Regulation (EC) No 1935/2004

In accordance with EU Commission Regulation no. 1935/2004 article 3, 11(5), 15 and 17 the product is intended for food contact. The product is marked with the "glass & fork" symbol on the packaging or on the product itself through moulding.

Aluminium Alloy 5449 welded tubes comply with the maximum permissible content of elements for foodstuff application conform EN 602:2004 Aluminium and aluminium alloys-Wrought products - Chemicals composition of semi-finished products used for the fabrication of articles for use in contact with foodstuff.



AP(89)1

All pigments in the masterbatch comply with resolution AP 89(1)

Regulation (EC) No 2023/2006

The product is produced according to EU Commission Regulation no. 2023/2006 of 22. December 2006 on good manufacturing practices for materials and articles intended to come into contact with food (GMP).

Regulation (EU) No 10/2011

Monomers and intentionally added additives used to manufacture this product are listed in Annex I of Commission Regulation (EU) No. 10/2011 of 14. January 2011 on plastic materials and articles intended to come into contact with foodstuffs. Subsequent amendments up to (EU) 2020/1245 are included.

Monomers and/or additives with specific migration limit (SML) are used. The substances with a SML will not migrate in quantities that will exceed the SML, under the specified conditions of use. Upon request we will supply relevant information regarding these substances on a confidential basis.

Vikan A/S does not use multi-layer materials or articles with a functional barrier.

Regulations (EC) No 1333/2008 and (EC) No 1334/2008

This material contains intentionally added "dual use" additives for which restrictions or purity criteria are in place in accordance with Regulations (EC) 1333/2008 and (EC) 1334/2008. Upon request we will supply relevant information regarding these substances on a confidential basis.

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All raw materials in this product are in compliance with FDA (Food and Drug

Administration in the USA) 21 CFR parts 170 to 199.

The polypropylene complies with FDA 21 CFR 177.1520 "olefin polymers".

The pigments in the masterbatch are listed under FDA 21 CFR 178.3297 "Colorants for

Polymers".

**UK Compliance** 

**Danish Compliance** 

The product complies with the Danish consolidation Act no. 681 of 25/05/2020.

Migration analysis plastics

Samples of the product, or a similar product made from identical plastic material, have been tested for overall migration according to the test conditions specified in (EU) 10/2011, and the article comply with the overall migration limit of 10 mg/dm<sup>2</sup> or 60 mg/kg.

Test conditions for overall migration were OM2 (10 days at 40 °C)

Food simulants used for overall migration were 10 % ethanol (simulant A), 3 % acetic acid

(simulant B) and olive oil (simulant D2).

Compliance with specific migration limits, and other restrictions, has been documented

through testing, calculation or simulation.

Max ratio of food contact surface

area to volume

1.88 dm<sup>2</sup>/100 ml

Food contact types

The product is suitable for contact with the following types of food under the intended and

foreseeable conditions of use:

√ Aqueous

Acidic

Alcoholic

Fatty

Dry

Food contact usage time and

temperature

Storage at room temperature or below up to 30 days, including heating up to 70 °C for

up to 2 hours, or heating up to 100 °C for up to 15 minutes.

Non-food contact usage temperature



Equipment should be cleaned, disinfected and sterilised, as appropriate to it's intended use, before use.

It is also important to clean, disinfect and sterilise equipment as appropriate after use, using the appropriate decontamination chemicals, concentrations, times and temperatures.

Appropriate equipment decontamination will minimise the risk of microbial growth and cross contamination and will maximise the efficiency and durability of the equipment.

Recommended sterilisation temperature (Autoclave): 121 °C

We will make the relevant background documentation available to the competent authorities, at their request.

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Business Operator Vikan A/S

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**Product name** Aluminium Handle, Ø0.87", 33.07", White

Item Number 29315

Plastic Material Polypropylene, 98 %

Color masterbatch White, 2 %

Aluminium Alloy 5449 welded tubes

**EU Compliance** 

Regulation (EC) No 1935/2004 In accordance with EU Commission Regulation no. 1935/2004 article 3, 11(5), 15 and 17

the product is intended for food contact. The product is marked with the "glass & fork"

symbol on the packaging or on the product itself through moulding.

Aluminium Alloy 5449 welded tubes comply with the maximum permissible content of elements for foodstuff application conform EN 602:2004 Aluminium and aluminium alloys-Wrought products - Chemicals composition of semi-finished products used for the

fabrication of articles for use in contact with foodstuff.

AP(89)1 All pigments in the masterbatch comply with resolution AP 89(1)

Regulation (EC) No 2023/2006 The product is produced according to EU Commission Regulation no. 2023/2006 of 22.

December 2006 on good manufacturing practices for materials and articles intended to

come into contact with food (GMP).

Regulation (EU) No 10/2011 Monomers and intentionally added additives used to manufacture this product are listed in Annex I of Commission Regulation (EU) No. 10/2011 of 14. January 2011 on plastic

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Monomers and/or additives with specific migration limit (SML) are used. The substances with a SML will not migrate in quantities that will exceed the SML, under the specified conditions of use. Upon request we will supply relevant information regarding these

substances on a confidential basis.

Vikan A/S does not use multi-layer materials or articles with a functional barrier.

Regulations (EC) No 1333/2008 and (EC) No 1334/2008

This material contains intentionally added "dual use" additives for which restrictions or purity criteria are in place in accordance with Regulations (EC) 1333/2008 and (EC) 1334/2008. Upon request we will supply relevant information regarding these substances

on a confidential basis.



All raw materials in this product are in compliance with FDA (Food and Drug

Administration in the USA) 21 CFR parts 170 to 199.

The polypropylene complies with FDA 21 CFR 177.1520 "olefin polymers".

The pigments in the masterbatch are listed under FDA 21 CFR 178.3297 "Colorants for

Polymers".

**UK Compliance** 

**Danish Compliance** 

The product complies with the Danish consolidation Act no. 681 of 25/05/2020.

Migration analysis plastics

Samples of the product, or a similar product made from identical plastic material, have been tested for overall migration according to the test conditions specified in (EU) 10/2011, and the article comply with the overall migration limit of 10 mg/dm<sup>2</sup> or 60 mg/kg.

Test conditions for overall migration were OM2 (10 days at 40 °C)

Food simulants used for overall migration were 10 % ethanol (simulant A), 3 % acetic acid

(simulant B) and olive oil (simulant D2).

Compliance with specific migration limits, and other restrictions, has been documented

through testing, calculation or simulation.

Max ratio of food contact surface

area to volume

1.88 dm<sup>2</sup>/100 ml

Food contact types

The product is suitable for contact with the following types of food under the intended and

foreseeable conditions of use:

√ Aqueous

Acidic

Alcoholic

Fatty

Dry

Food contact usage time and

temperature

Storage at room temperature or below up to 30 days, including heating up to 70 °C for

up to 2 hours, or heating up to 100 °C for up to 15 minutes.

Non-food contact usage temperature



Equipment should be cleaned, disinfected and sterilised, as appropriate to it's intended use, before use.

It is also important to clean, disinfect and sterilise equipment as appropriate after use, using the appropriate decontamination chemicals, concentrations, times and temperatures.

Appropriate equipment decontamination will minimise the risk of microbial growth and cross contamination and will maximise the efficiency and durability of the equipment.

Recommended sterilisation temperature (Autoclave): 121 °C

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**Product name** 

Aluminium Handle, Ø0.87", 33.07", Yellow

Item Number 29316

Plastic Material

Polypropylene, 98 %

Color masterbatch

Yellow, 2 %

Aluminium

Aluminium Alloy 5449 welded tubes

#### **EU Compliance**

Regulation (EC) No 1935/2004

In accordance with EU Commission Regulation no. 1935/2004 article 3, 11(5), 15 and 17 the product is intended for food contact. The product is marked with the "glass & fork" symbol on the packaging or on the product itself through moulding.

Aluminium Alloy 5449 welded tubes comply with the maximum permissible content of elements for foodstuff application conform EN 602:2004 Aluminium and aluminium alloys-Wrought products - Chemicals composition of semi-finished products used for the fabrication of articles for use in contact with foodstuff.



AP(89)1

All pigments in the masterbatch comply with resolution AP 89(1)

Regulation (EC) No 2023/2006

The product is produced according to EU Commission Regulation no. 2023/2006 of 22. December 2006 on good manufacturing practices for materials and articles intended to come into contact with food (GMP).

Regulation (EU) No 10/2011

Monomers and intentionally added additives used to manufacture this product are listed in Annex I of Commission Regulation (EU) No. 10/2011 of 14. January 2011 on plastic materials and articles intended to come into contact with foodstuffs. Subsequent amendments up to (EU) 2020/1245 are included.

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Regulations (EC) No 1333/2008 and (EC) No 1334/2008

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Administration in the USA) 21 CFR parts 170 to 199.

The polypropylene complies with FDA 21 CFR 177.1520 "olefin polymers".

The pigments in the masterbatch are listed under FDA 21 CFR 178.3297 "Colorants for

Polymers".

**UK Compliance** 

**Danish Compliance** 

The product complies with the Danish consolidation Act no. 681 of 25/05/2020.

Migration analysis plastics

Samples of the product, or a similar product made from identical plastic material, have been tested for overall migration according to the test conditions specified in (EU) 10/2011, and the article comply with the overall migration limit of 10 mg/dm<sup>2</sup> or 60 mg/kg.

Test conditions for overall migration were OM2 (10 days at 40 °C)

Food simulants used for overall migration were 10 % ethanol (simulant A), 3 % acetic acid

(simulant B) and olive oil (simulant D2).

Compliance with specific migration limits, and other restrictions, has been documented

through testing, calculation or simulation.

Max ratio of food contact surface

area to volume

1.88 dm<sup>2</sup>/100 ml

Food contact types

The product is suitable for contact with the following types of food under the intended and

foreseeable conditions of use:

√ Aqueous

Acidic

Alcoholic

Fatty

Dry

Food contact usage time and temperature

Storage at room temperature or below up to 30 days, including heating up to 70 °C for

up to 2 hours, or heating up to 100 °C for up to 15 minutes.

Non-food contact usage temperature



Equipment should be cleaned, disinfected and sterilised, as appropriate to it's intended use, before use.

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Appropriate equipment decontamination will minimise the risk of microbial growth and cross contamination and will maximise the efficiency and durability of the equipment.

Recommended sterilisation temperature (Autoclave): 121 °C

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Hygiene and Compliance Manager



Business Operator Vikan A/S

Rævevej 1 DK-7800 Skive (+45) 96 14 26 00

Product name

Aluminium Handle, Ø0.87", 33.07", Black

Item Number 29319

Plastic Material

Polypropylene, 98 %

Color masterbatch

Black, 2 %

Aluminium

Aluminium Alloy 5449 welded tubes

#### **EU Compliance**

Regulation (EC) No 1935/2004

In accordance with EU Commission Regulation no. 1935/2004 article 3, 11(5), 15 and 17 the product is intended for food contact. The product is marked with the "glass & fork" symbol on the packaging or on the product itself through moulding.

Aluminium Alloy 5449 welded tubes comply with the maximum permissible content of elements for foodstuff application conform EN 602:2004 Aluminium and aluminium alloys-Wrought products - Chemicals composition of semi-finished products used for the fabrication of articles for use in contact with foodstuff.



AP(89)1

All pigments in the masterbatch comply with resolution AP 89(1)

Regulation (EC) No 2023/2006

The product is produced according to EU Commission Regulation no. 2023/2006 of 22. December 2006 on good manufacturing practices for materials and articles intended to come into contact with food (GMP).

Regulation (EU) No 10/2011

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The polypropylene complies with FDA 21 CFR 177.1520 "olefin polymers".

The pigments in the masterbatch are listed under FDA 21 CFR 178.3297 "Colorants for

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Migration analysis plastics

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(simulant B) and olive oil (simulant D2).

Compliance with specific migration limits, and other restrictions, has been documented

through testing, calculation or simulation.

Max ratio of food contact surface

area to volume

1.88 dm<sup>2</sup>/100 ml

Food contact types

The product is suitable for contact with the following types of food under the intended and

foreseeable conditions of use:

√ Aqueous

Acidic

Alcoholic

Fatty

Dry

Food contact usage time and temperature

Storage at room temperature or below up to 30 days, including heating up to 70 °C for

up to 2 hours, or heating up to 100 °C for up to 15 minutes.

Non-food contact usage temperature



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